

DOLPHIN 7753

LoVisc *HydroArmor*[®] WB Protective Coating

DESCRIPTION: Sprayable latex coating designed for use on aluminum, fiberglass, cold rolled steel, galvanized steel and most metal primers. **DOLPHIN 7753** is formulated with additives to improve adhesion to oily metal. It provides very good corrosion protection even when applied as thin as 10 mils wet. This low viscosity, sag resistant coating can be easily sprayed onto exposed underbody areas, and into restricted areas such as tubing and “hidden” areas accessible only with spray wands; wet film builds of up to 20 mils can be applied without runs, drips or sags. Our tests of **HydroArmor** show this coating is extremely durable under even the worst service conditions: several days at 250° F and immersion in acidic and caustic solutions did not affect the dried film; rocks bounced off the coating when test panels were subjected to the “Gravelometer” at -30° F.; after 1500 hours in the salt spray cabinet, the **HydroArmor** coating remains intact and there is no corrosion under the coating. **HydroArmor** dries quickly at ambient temperatures and will withstand urethane paint bakes after only 30 minutes dry at room temperature.

HydroArmor’s Volatile Organic Content is lower than all coatings limits established today. It is as safe to use and as easy to clean up as latex house paint. **HydroArmor** provides **better** protection than any of the competitive products we’ve tested without environmental and safety problems inherent in many of the undercoatings available today.

APPLICATION: As with any coating, all loose dirt and rust should be removed before application. **HydroArmor** is designed to be applied with airless spray equipment. We recommend that a minimum of 10 wet mils be applied for optimum performance. We have sprayed this product with a 30:1 airless pump with a Graco airless spray gun. With this equipment, we can spray at 40 to 50 pounds air pressure using spray tips with orifices from .015" to .027". **HydroArmor** resists water wash-off after air drying 30 minutes at 45-55% relative humidity; if not baked, it dries through in 24 hours or less (drying is slowed by high humidity and poor air circulation). Until **HydroArmor** dries, overspray can be removed and equipment can be cleaned with water. Dried material can be removed with Methyl Ethyl Ketone.

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PROPERTIES:

Specific Gravity:	1.41 - 1.47
Color:	Black
Solids by wt:	68 - 73%
Volatile Organic Content:	.24 - .26 lbs. /gal.
Freeze/Thaw Stability: ASTM D 2243; 4 cycles @ -20°F.	Pass Sprayable after hand mixing

**THE FOLLOWING TESTS WERE PERFORMED
ON PANELS COATED WITH 15 WET MILS OF MATERIAL
AFTER DRYING 21 DAYS @ 68° F.; 50% RH.**

Gravelometer: ASTM D 3170 @ -30°F.	4 C rating No penetration to substrate;
Effects of Heat Aging: ASTM C 792; 14 days @ 158°F.	0 rating (Highest score possible) No cracks, no adhesion loss
Cyclic Fog/UV Exposure ASTM D 5894:16 weeks	No loss of film strength No corrosion or bubbling No loss adhesion
Salt Spray Resistance: ASTM B 117; 1500 hours	8 rating (Dolphin scale; 10 = best) No corrosion; no adhesion loss
Flammability: MVSS 302	Pass Self-extinguishing within 1"

LOS122104
Rev: 022006kb

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